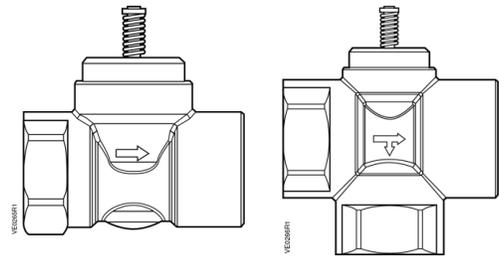


# 599 Series Zone Valve Bodies:

## Two-Way and Three-Way



**Description** The 599 Series two-way and three-way Zone Valves with a 1/10-inch (2.5 mm) stroke.

**Features** Direct-coupled, universal bonnet

**Application** Control of hot or chilled water for:

Zones with radiators	Cooling ceilings (zone valves)
Floor heating by manifolds	Wall-mounted boilers (zone valves)
Fan coil units	VAV applications
Induction units	

**Ordering a Valve** To order a valve from the factory, use the product part numbers in Table 1.

<b>Specifications</b>	Line size	1/2- to 1-inch (15 to 25 mm)
	Capacity	See Tables 2 and 3 and Figure 2
	Body style	Globe
	Seat style	Metal-to-metal
	Action	Two-way: NO/NC determined by actuator
		Three-way: Diverting
		Mixing (limited application)
	Valve body rating	ANSI Class 125
	Stem travel (Stroke)	1/10-inch (2.5 mm)

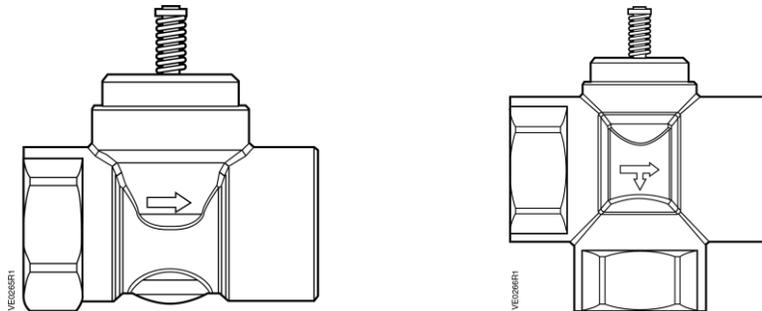
<b>Material</b>	Body	Brass
	Body trim	Brass
	Stem	Stainless steel ASTM A582 Type 303
	Packing	Ethylene propylene O-ring

<b>Operating</b>	Controlled medium	Water, glycol solutions to 50%
	Medium temperature range	34°F to 230°F (1°C to 110°C)
	Maximum inlet pressure	125 psig
	Close off pressure (AB-A)	

Valve Size Inch (mm)	Pressure Psi (kPa)
1/2 (15)	44 (303)
3/4 (20)	44 (303)
1 (25)	22 (152)

<b>Operating, continued</b>	Close-off ratings (AB-A)	According to ANSI/FCI 70-2
	Leakage rate	ANSI Class III (AB-A)
	Flow characteristics	Linear
<b>Miscellaneous</b>	Mounting location	NEMA 1 (interior only)
	Dimensions	See Table 4 and Figures 7 and 8
	Valve weight	See Table 4

**Product Numbers**



**Figure 1. 2-Way and 3-Way Zone Valves.**

**Table 1. Part Numbers.**

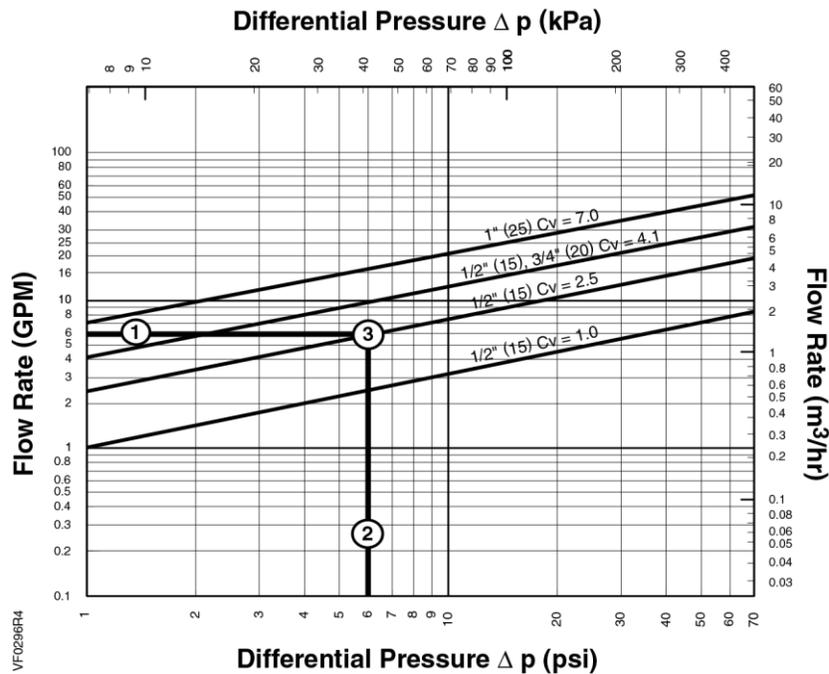
Valve	Nominal Line Size		Flow Rate		Connection	
	Inch	Mm	Cv	(Kvs)	NPT	Sweat
2-Way	0.5	15	1.0	(0.85)	599-00210	599-00510
	0.5	15	2.5	(2.15)	599-00211	599-00511
	0.5	15	4.0	(3.4)	599-00214	599-00514
	0.75	20	4.1	(3.5)	599-00212	599-00512
	1.00	25	7.0	(6.0)	599-00213	599-00513
3-Way	0.5	15	1.0	(0.85)	599-00230	599-00530
	0.5	15	2.5	(2.15)	599-00231	599-00531
	0.5	15	4.0	(3.4)	599-00234	599-00534
	0.75	20	4.1	(3.5)	599-00232	599-00532
	1.00	25	7.0	(6.0)	599-00233	599-00533

**Table 2. Maximum Water Capacity - U.S. Gallons per Minute.**

Valve Size inches	Pressure Differential - psi															
	Cv\1	2	3	4	5	6	8	10	15	20	25	30	40	50	60	75
0.5	1.0	1.4	1.7	2.0	2.2	2.4	2.8	3.2	3.9	4.4	5.0	5.5	6.3	4.1	7.7	8.7
0.5	2.5	3.5	4.3	5.0	5.6	6.1	7.1	7.9	9.7	11.2	12.5	13.7	15.8	17.7	19.4	21.7
0.5/0.75	4.1	5.8	7.1	8.2	9.2	10.0	11.6	13.0	15.9	18.3	20.5	22.5	25.9	29.0	31.8	35.5
1.00	7.0	9.9	12.1	14.0	15.7	17.1	19.8	22.1	27.1	31.3	35.0	38.3	44.3	49.5	54.2	60.6

**Table 3. Maximum Water Capacity - Cubic Meters per Hour (m<sup>3</sup>/hr).**

Valve Size mm	Pressure Differential - kPa														
	1	10	20	30	40	50	60	80	Kvs/ 100	150	200	300	400	500	
15	0.9	0.27	0.38	0.47	0.54	0.60	0.66	0.76	0.85	1.04	1.20	1.47	1.70	1.90	
15	0.21	0.68	0.96	1.17	1.35	1.51	1.66	1.91	2.15	2.60	3.00	3.70	4.30	4.80	
15/20	0.35	1.12	1.59	1.94	2.24	2.51	2.75	3.17	3.50	4.34	5.01	6.14	7.09	7.93	
25	0.60	1.91	2.71	3.32	3.83	4.28	4.69	5.41	6.00	7.41	8.56	10.48	12.11	13.54	



**Figure 2. Water Capacity Graph.**

**Selection Example**

Select a valve given:

See Figure 2.

- ① Required flow = 6 gpm
- ② Desired pressure drop = 6 psi
- ③ Choose a 1/2-inch (15-mm) valve, Cv 2.5

## Operation

### 2-Way

Figure 3 shows the zone valve in the open or full flow position. The valve spring provides the necessary force to hold the stem in the raised or NO position.

In the event of power failure, the actuator returns to its normal position; the actuator determines whether the valve will fail open or closed. See the actuator Technical Instructions for additional information.

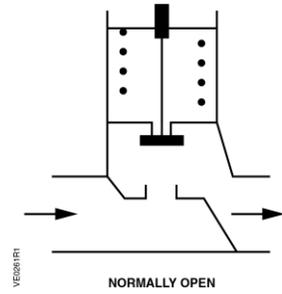


Figure 3.

### 3-Way

#### Diverting

As the valve stem moves downward, the flow through the NO port (AB-A) decreases and the flow through the NC port (AB-B) increases. As the valve stem moves upward, the flow through the NO port (AB-A) increases and the flow through the NC (AB-B) port decreases.

In the event of power failure, the actuator returns the valve to its normal position; the actuator determines whether the valve fails with flow to port A or port B. See the actuator Technical Instructions for additional information.

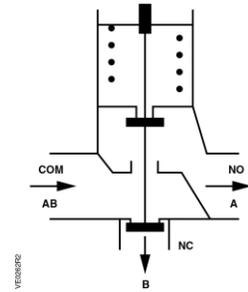


Figure 4.

#### Mixing

The 3-way zone valves are diverting valves. However, they may be used as mixing valves under the conditions shown in Figures 5 and 6.

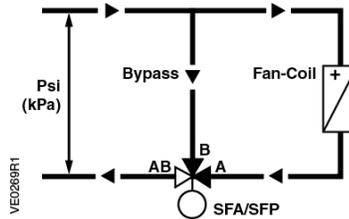
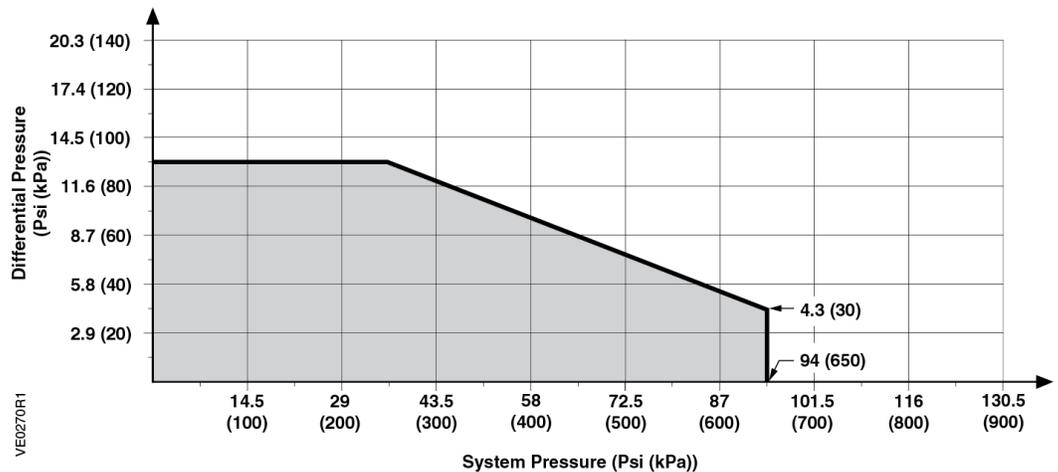


Figure 5. Mounting in the Return Flow.

## Operation, Continued



**Figure 6. Allowable Differential Pressure in Relation to the System Pressure.**

## Sizing

The sizing of a valve is important for correct system operation. An undersized valve will not have sufficient capacity at maximum load. An oversized valve can initiate cycling and can damage the seat and throttling plug because of the restricted opening. Correct sizing of the control valve for actual expected conditions is considered essential for good control.

The following variables must be determined:

- The medium to be controlled: hot or chilled water.
- The maximum inlet temperature and pressure of the medium at the valve.
- The pressure differential that will exist across the valve under maximum load demand.
- The maximum capacity the valve must deliver.
- The maximum line pressure differential the valve actuator must close against.

See *Control Valve Selection and Sizing Application Bulletin* (140-0038) for further recommendations.

See Tables 2 and 3 for valve capacities.

## Mounting and Installation

Install the valve so that the flow follows the direction of the arrow indicated on the valve body.

For best performance, install the valve assembly with the actuator above the valve body. The valve and actuator can be installed in any position between vertical and horizontal.

**NOTE:** It is not recommended to install the valve assembly so that the actuator is below horizontal or upside down.

Allow sufficient space for servicing the valve and actuator. See Table 4 for valve body dimensions.

**NOTE:** Instructions for field mounting an actuator, wiring diagrams, and start-up are covered in the Technical Instructions for each actuator.

## Service Kit

599-00599 AL50 - Zone Valve Support Rings – 10 pack

## Dimensions

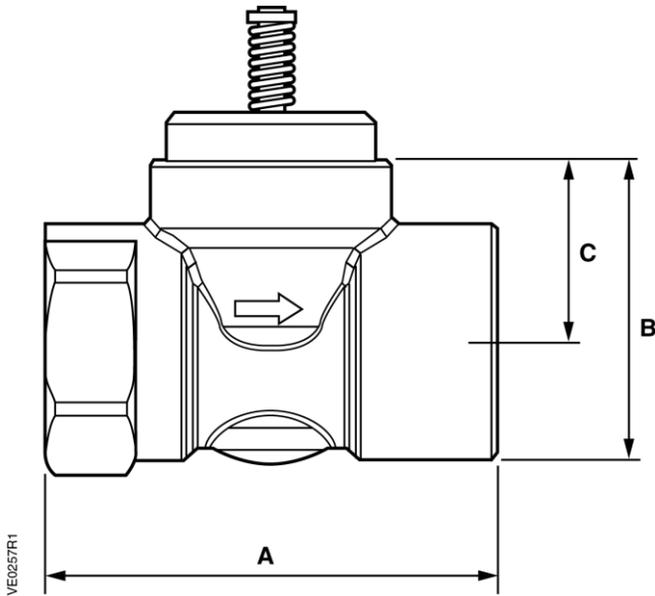


Figure 7. 2-Way Valve Body.

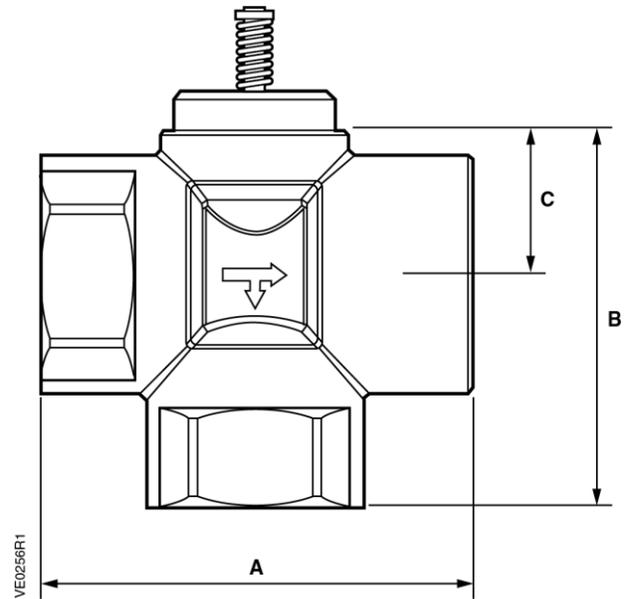


Figure 8. 3-Way Valve Body.

Table 4. Valve Dimensions.

Connection Type	Valve Size Inch (mm)	2-Way Valve				3-Way Valve			
		A	B	C	Weight lb (kg)	A	B	C	Weight lb (kg)
NPT	0.5 (15)	2.76 (70)	1.56 (39,5)	0.96 (24,5)	0.73 (0,33)	2.76 (70)	2.34 (59,5)	0.96 (24,5)	0.90 (0,40)
	0.75 (20)	2.76 (70)	1.67 (42,5)		0.84 (0,38)	2.76 (70)	2.34 (59,5)		1.07 (0,49)
	1.0 (25)	3.50 (89)	1.83 (46,5)		1.46 (0,66)	3.50 (89)	2.64 (67)		1.80 (0,81)
Sweat	0.5 (15)	2.60 (66)	1.50 (38)	0.96 (24,5)	0.60 (0,27)	2.60 (66)	2.26 (57,5)	0.96 (24,5)	0.71 (0,32)
	0.75 (20)	2.76 (70)	1.63 (41,5)		0.71 (0,32)	2.76 (70)	2.34 (59,5)		0.86 (0,39)
	1.0 (25)	3.50 (89)	1.77 (45)		1.12 (0,51)	3.50 (89)	2.65 (67)		1.31 (0,60)

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