



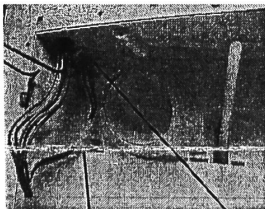
ELECTROLUX HOME PRODUCTS NORTH AMERICA

INSTRUCTIONS FOR THE INSTALLATION OF HEATER KIT 5303918256 ON THE HOUSING IN THE OUTER DOOR PANEL OF ICE AND WATER DISPENSER ON NEXT GENERATION SIDE BY SIDES

This kit contains: 1 - 240478001 Heater 1 - 240478101 Wire adaptor 1 - Instruction sheet

The original heater in this product is attached to the inside of the dispenser housing in the outer door panel. Because of this you can not remove the original part, it will be necessary to install a replacement heater on the outside of the housing.

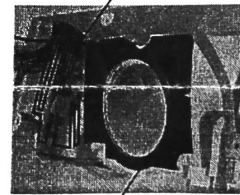
1. Remove the drip tray from bottom of housing.
2. Remove 3 screws for bottom of front cover.
3. Lift cover up about 1/2 inch and pull forward, turn over and disconnect plug on back of cover.
4. Remove 3 screws holding dispenser in housing, pull housing forward.
5. Unplug electrical connection on right side
6. Pull water line straight out of dispenser housing, remove dispenser.
7. Disconnect plug to 2 black wires going in to top of housing and cut wires off even with housing (See Figure 1)
8. Remove backing from main part of heater, align opening in heater with chute opening in door housing, push heater tight against housing and smooth out all ripples. (See Figure 2)
9. Remove backing from remaining heater



DISCONNECT AND CUT
OFF THE TWO BLACK
WIRES AT HOUSING

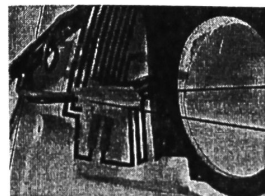
FIGURE 1

ATTACH REMAINING SECTION
OF HEATER TO HOUSING



REMOVE BACKING AND ATTACH
MAIN PART OF HEATER TO HOUSING

FIGURE 2



CONNECT WIRE ADAPTOR TO HEATER
AND TO DOOR WIRING HARNESS

FIGURE 3