



ALLTEMP PRODUCTS COMPANY LIMITED

Torsion Flex Bracket Kit

PART # 92-A8555

Parts included

- 1 Torsion Flex Bracket
- 1 Machine screw
- 1 Nut
- 3 Grommets
- 3 Steel Bushings

Installation Instructions for mounting 92-A8555 Flex Bracket to a 5.5" direct drive motor. (These instructions are to be used as a general rule only).

1: Slide Torsion Flex Bracket over end bell of motor, so that the Torsion Flex Bracket is at the same position on the body of the motor as the original. (making sure the Torsion Flex Bracket is in the right direction to mount in fan housing).

2: Rotate Torsion Flex Bracket so that the oil plug of the motor (if so equipped) will be at 12.00 o'clock when the motor is mounted in fan housing.

3: Once the motor is in the correct position with all the proper clearances (when mounted in the fan housing), tighten the machine screw securely.

4: Install rubber grommets and steel bushings into proper holes of the flex arms, then mount Motor and Torsion Flex Bracket Assembly in fan housing.
(9" diameter bolt circle is the lower holes, 10" diameter bolt circle is the upper holes).

5: Be sure the rotation of the replacement motor is the same as the original.