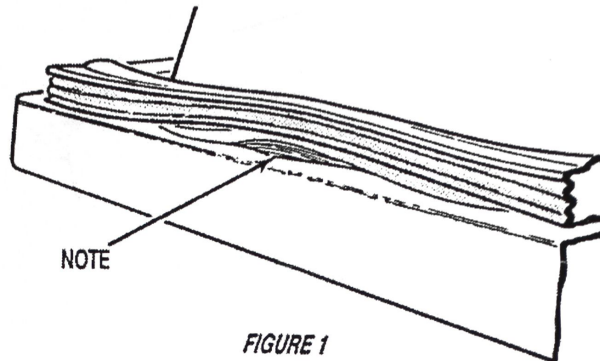
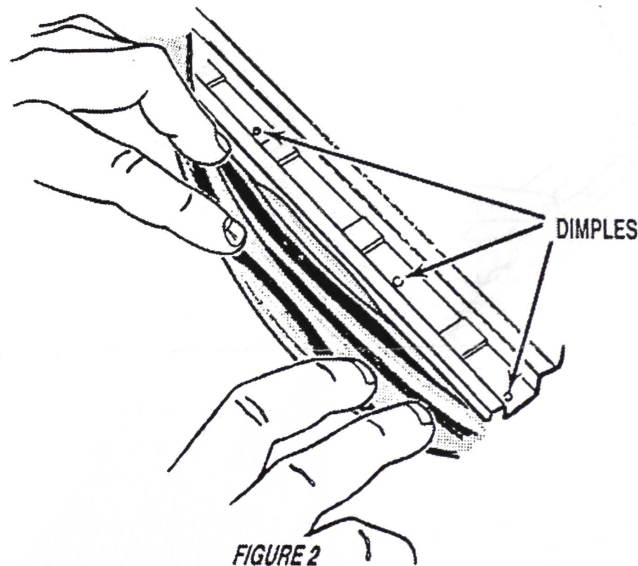


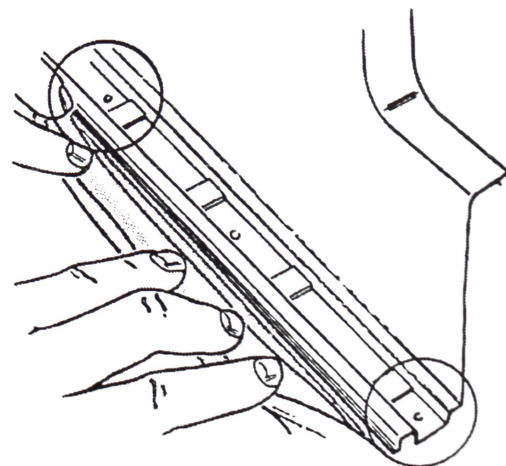
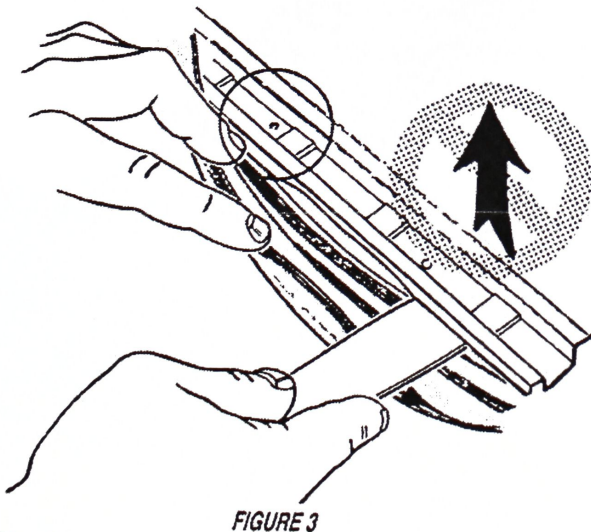
Re-attachment of Production Gasket or Repair of Loose Service Gasket



1. Gently roll gasket over to expose the inner panel edge with locating dimples. (See Figure 2.)



2. With a flat edge tool, preferably a putty knife, push in the exposed gasket base until you get a smooth edge. (See Figures 3 & 4.) Do not pull up on the interior door panel.



(Continued)

3. Locate the small dimples that are formed into the inner panel.

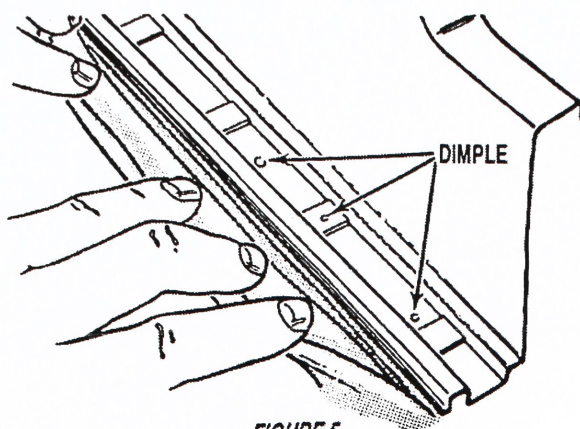


FIGURE 5

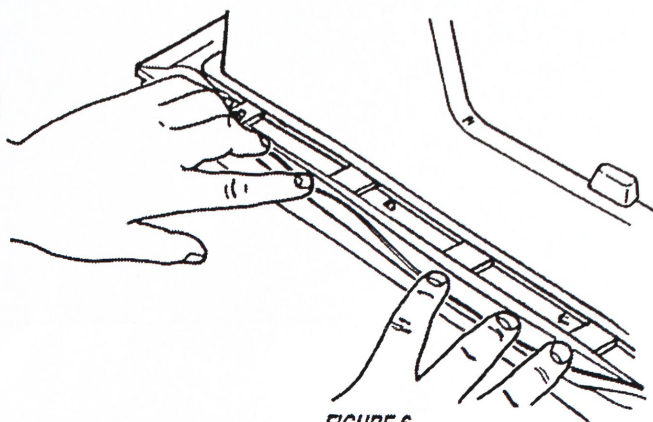


FIGURE 6

NOTE: You may have to use more than one screw to do the job right.

4. Using an electric drill and a 3" phillip tipped extension, install a self-drilling screw through the dimple into the metal door below. (See Figures 7 & 8.)

⚠ CAUTION

Do not let the drill chuck hit the inner panel as it may scratch the inner panel.

⚠ CAUTION

Do not overdrive the screw as you may crack the plastic inner panel edge.

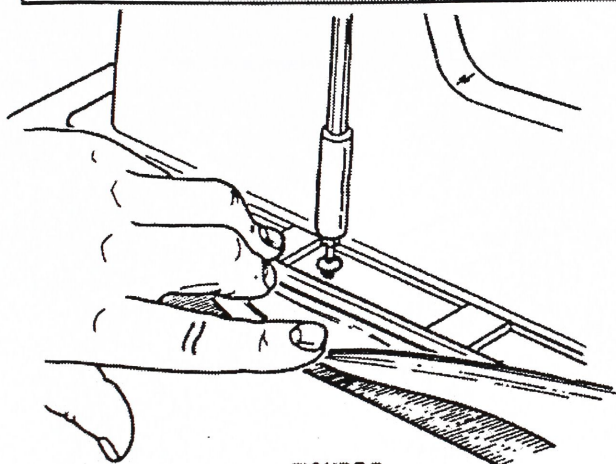


FIGURE 7

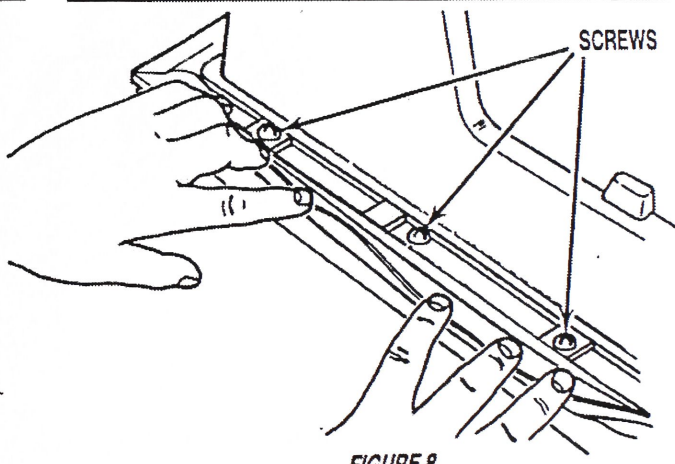


FIGURE 8

5. Roll gasket back in place and be sure it has a smooth outer edge. (See Figure 9.)

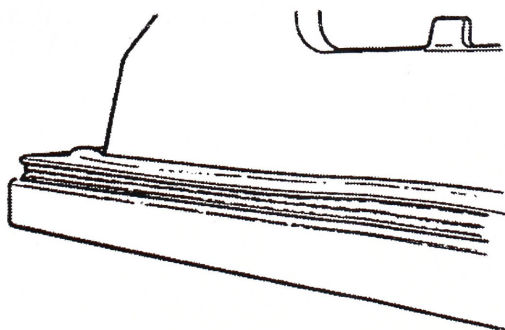


FIGURE 9