

Transmission Brake System Replacement Instructions
Kit Number WH38X10002

1. Remove the tub/drive assembly from the washing machine.
2. Remove the spin basket from the tub and transmission (same as today).
3. Flip the tub/drive assembly over.
4. Remove the transmission pulley and belt from the unit (same as today).
5. Remove the 4 bolts securing the platform to the tub (same as today).
6. Remove the 4 bolts securing the transmission to the platform (same as today).
7. Remove the platform from the transmission.
8. Remove any old brake friction material that may stick to the platform. To remove, *gently pry it off* with a screwdriver or putty knife. Dispose of old friction ring along with the transmission.
9. Remove old transmission from the tub.
10. Carefully unpack new transmission from the box and insert it into the outer tub.
Note: The transmission comes with a new friction ring taped into place. It is not necessary to remove the tape. Ensure that the 2 larger holes in the new brake friction ring line up with the 2 larger holes on the flange of the transmission.
11. Place the platform onto the new transmission. Start the 4 bolts that secure the platform to the transmission.
***Ensure that all 4 bolts have gone through the 4 holes in the brake friction ring.*
Tighten these 4 bolts to the required torque.
12. Reattach the platform to the tub with the 4 bolts removed earlier. Reattach the transmission pulley and belt.
13. Flip the tub/drive assembly and reassemble the basket (same as today).
14. Reassemble the tub/drive assembly into place (same as today).
15. Test the brake by spinning and stopping the machine to insure brake is performing. Check several times to allow brake to initially wear in. Basket should stop in less than 7 seconds.

NOTE: The friction brake ring can be ordered separately as WH01X10123 (this replaces the previous 2 piece friction brake ring WH01X10193).