

## Replacement Procedure for TH559ED V514 & TH559ED V515

TH559ED V531

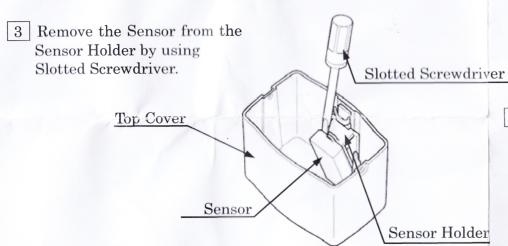
TH559ED V515 TH559ED V532 TH559ED V536

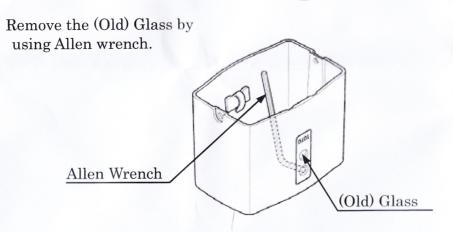
(Glass and Packing set)

(Sensor)

## Removal Procedure

- Remove the Top Cover from the Valve Body and disconnect the Connectors of the Solenoid Valve and the Generator.
- 2 Remove the Back-up Battery and the Controller from the Top Cover.





Attachment Procedure

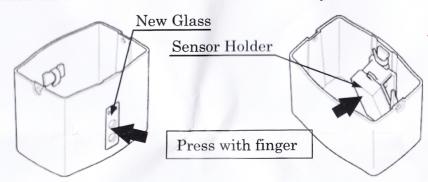
Adhesive Tape
Adhesive Tape
Adhesive Tape
area of the Sensor.

Sensor

6 <TH559ED V514/V531>

Attach the New Glass on the Sensor Holder's surface securely. <TH559ED V515/V532/V536>

Attach the Sensor on the Sensor Holder securely.



- 7 Attach the Back-up Battery and Controller on the Top cover.
- 8 Connect the Connectors of the Solenoid Valve and the Generator and mount the Top Cover on the Valve Body.