



Clean 'n clear

Refrigerator Water Filtration System Model WF40

Replacement Cartridge - Part No. WF401S

Installation and Operating Instructions

Printed in U.S.A.  
Part No. 12416405S  
Lit No. 34-8708-5312-3

Amana, Iowa 52204



For replacement ordering or complete information contact us  
on the Web: <http://www.amana.com>.

## Troubleshooting

### • Cloudy water.

Cloudy appearance in filtered water is caused by air bubbles trapped in water. This does not affect cartridge performance and will disappear with use.

### • Flakes in cold water or ice.

Concentrations of minerals in water will form particles when water becomes frozen and melts.

### • Slow water flow rate.

Cartridge has reached its capacity. Replace cartridge.

### • Low water pressure.

Confirm water pressure at unit without filter installed is a minimum of at least 35 pounds per square inch (244 kilopascals).  
Correct water pressure.

### • Unusual taste.

Cartridge has reached its capacity. Replace cartridge.

## Replacing Cartridge

**CAUTION:** To reduce the risk of property damage due to water leakage, disposable filter cartridge must be replaced after 300 gallons (1,135 liters) of water, six (6) months of use or if a noticeable reduction in flow rate occurs, whichever comes first. Local water quality may affect rated life of filter.

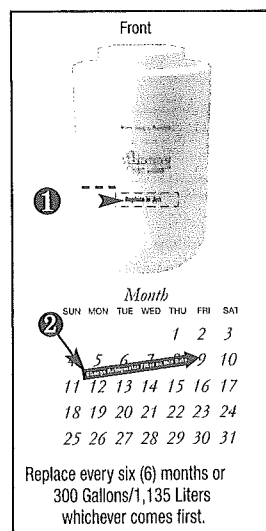
• Amana® Replacement Refrigerator Filter Cartridges are available through Amana® dealers and servicers. If you have any questions, please call Amana® Consumer Affairs  
1-800-901-2042 (inside USA) and  
1-319-622-8020 (outside USA) for information or contact us on the Web: <http://www.amana.com>.

1. Put "Replacement Month" sticker on filtration cartridge, where it is convenient to read.
2. Put "Reminder Sticker" on your calendar.
- 3a. Turn old cartridge counter-clockwise until cartridge stops.
- 3b. If installing cartridge on a new refrigerator, you must first remove the bypass cartridge which is installed for testing and shipping.
4. Pull old cartridge down and discard.

5. Inspect O-Rings on head for visible damage or wear. Replace with Part No. R0000032 if necessary.
6. Push new cartridge into head.
7. Turn cartridge clockwise until cartridge stops. If front label is not facing towards you; remove and turn 180°, reinstall. See illustration.
8. Discard first 3 batches of ice after replacing cartridge and flush 1.5 gallons through filter before use (flush for approximately 3 minutes).

### Notice: Regarding Filter Bypass Cartridge

The bypass cartridge which is installed on the water filter head during product testing and shipping is not intended for long term use. It should only be used for short periods of time if you do not have a replacement cartridge available when filter change is required. REMEMBER - while using the bypass cartridge your water is NOT being filtered. To prevent this situation from occurring order a new filter to have on hand each time you install your last replacement filter. See filter performance data sheet on inside of this manual.



## Service Chart

Install Month	Replacement Month
Jan	Jul
Feb	Aug
Mar	Sep
Apr	Oct
May	Nov
Jun	Dec
Jul	Jan
Aug	Feb
Sep	Mar
Oct	Apr
Nov	May
Dec	Jun

**Caution:** To reduce the risk of property damage due to water leakage, Do not use water filtration system if cartridge has been allowed to freeze. Replace cartridge.  
If system has not been used for several months, and water has an unpleasant taste or odor after several minutes of flushing, replace cartridge.

**NOTICE:**  
Flush three (3)  
gallons of water  
through water filter  
cartridge before use.

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## Reminder Label

1. Apply "Month" sticker to cartridge to remind you to replace the filter in six months.

Replace in JAN	Replace in JUL
Replace in FEB	Replace in AUG
Replace in MAR	Replace in SEP
Replace in APR	Replace in OCT
Replace in MAY	Replace in NOV
Replace in JUN	Replace in DEC

2. Apply "Change Filter" sticker to your calendar to remind you to replace the filter in six months.

Change Refrigerator Filter on this date.