GE Appliances

WD35X10394) 1/4
February 2013

Dishwasher Dry Performance

Verify proper heater operation, check for error codes in diagnostic error mode, including thermistor and/or wash temperature error codes. Enter service mode to test heater operation. Full directions to enter diagnostic and service mode can be found in service guide 31–9226 or the dishwasher's mini-manual.

If none of the above issues apply, follow all steps in these instructions.

Models:

GDF510P_D0

Parts Included:

This kit includes all parts needed for the above model.

- Main control board WD21X10530
- Vent cover
- Foam strip (black in color)
- Door harness wire tie (may not be needed)
- Installation instructions WD00X1019

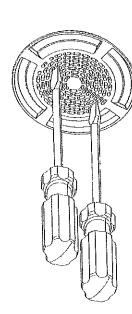
Tools You Will Need:

- 1/4 " Nutdriver
- T15 Torx screwdriver
- Hinge locking tool (see service guide 31–9226)

Step 1 - Remove Power from the Dishwasher

Step 2 - Remove Inner Door Vent Cover

To remove inner door vent cover, use 2 pocket screw drivers, turn counter clockwise (Consult Service Guide 31—9226 or Mini-manual). Old vent cover should be discarded.



Step 3 — Remove complete Door assembly

- Consult Service Guide 31–9226 or Mini-manual for door removal process.
- A new wire tie for the door wire harness is included in the kit. Should the original tie become damaged, it must be replaced.

Step 4 - Separate the Door

 Consult Service Guide 31–9226 or Mini-manual for door separation process.



0 0 0 Console (J) Remove Front Control

inner door assembly, consult Service Guide 31–9226 or Mini-manual. Remove the front control console from the

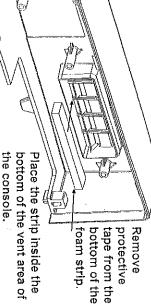
Step 6 - Remove Vent Conduit

- Remove the 2 T15 Torx screws to vent conduit from the front console T15 Torx screws to remove the
- Vent conduit can now be removed

Step 7 Install Foam Strip

outer vent area and must be installed. This strip eliminates condensation pooling in the

- console is clean and Make sure the vent area of the front control
- Remove the protective paper from the foam
- area of the console Place the foam strip on the bottom of the vent



bottom of the vent area of Place the strip inside the

Step 8 Re-assemble Vent Conduit

- damage the newly installed foam strip Carefully insert the vent conduit back into the vent area of the front control, using care not to
- Reinstall 2 -T15 Trox screws

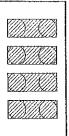
Step 9 - Re-Re-assemble Inner to Outer

Reverse the dis-assembly procedure in the Service Guide or mini-manual, make sure all tabs are aligned and appearance of gaps is correct.

Board Control Step 10 - Install new Main Control

- Details on main control access can be found in either Service Guide 31–9226 or Mini-manual
- Verify correct model personality is set properly, keys/buttons and LED's will not function until appropriate personality is selected

PERSONALITY



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Step 11 I Re-install Door

door and connect the door wire harness Reverse door removal process to re-install the

Step 12 Install new Vent Cover

vent conduit. This new vent cover allows more air flow. Install the new vent cover on the inner door to

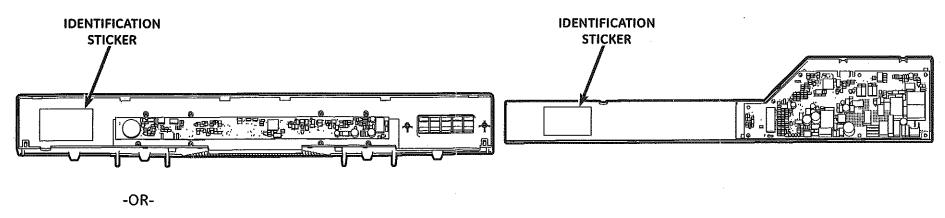
Step 13 Test Operation

operation. Re-apply power, verify control and dishwasher

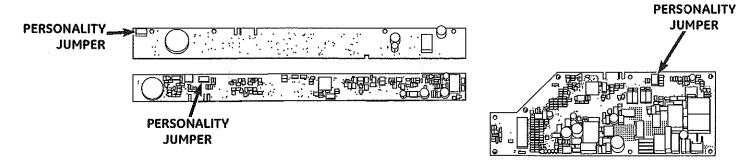
Directions for control board replacement:

1.) Identify the jumper configuration for the replacement control board. Configuration is located either:

A.) On the Identification Sticker near the control board to be replaced.



- B.) On the table located on the back of this page.
- 2.) BEFORE installing, verify that the personality jumper setting on the board you are replacing matches the configuration selected in Step 1. If it does not, move accordingly.



- 3.) Install replacement control into unit.
- 4.) Validate board functionality.

Select the User Interface Appearance which best fits the unit you are servicing.

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