



4700 W. 160th St.
Cleveland, OH 44135
1-800-321-9532
WWW.OATEYCANADA.COM

GREAT BLUE® PIPE JOINT COMPOUND



TECHNICAL SPECIFICATION: Oatey Great Blue® Pipe Joint Compound is a blue colored, non-separating thread sealant compound formulated to seal threaded connections on metal and plastic pipe up to and including 2" diameter. Great Blue fibrous texture enhances the sealing property. Great Blue Pipe Joint Compound permits easy disassembly without stripping or damaging threads and is non-toxic, non-staining and can be wiped clean using a dry cloth.



PHYSICAL/CHEMICAL PROPERTIES

Pressure Rating	
Liquids	10,000 psi
Gases	3,000 psi
Temperature Rating	-50° to 400° F
Required Dry Time	Up to 125 psi, no wait Over 125 psi, 4 hours
Appearance	Blue Paste
Shelf Life	2 years from manufacture

DIRECTIONS FOR USE

Clean all pipe threads. Be sure all joints to be sealed are free from rust, scale, grease or other contamination. Remove any debris with a clean cloth or wire brush. Stir contents thoroughly and apply evenly to male threads.

PRECAUTIONS

Read all cautions and directions carefully before using this product. Contains no lead or other harmful metals and is safe for use on potable water lines. DO NOT USE on lines carrying Oxygen, Liquid Sodium, Ketones or Halogens. Do not store near strong oxidizing agents, acids or extreme heat. Keep container closed when not in use. DO NOT REUSE EMPTY CONTAINER. KEEP OUT OF REACH OF CHILDREN.

Refer to material safety data sheet for more information.
For emergency first aid help, call 1-877-740-5015.

COMMON APPLICATIONS

CAN BE USED ON LINES CARRYING:

Acids (dilute)	Gasoline
Air (compressed)	Hydraulic Oils
Alkalis (dilute)	L.P. Gas
Ammonia (gas, liquid)	Natural Gas
Butane	Propane
Carbon Dioxide	Vegetable Oils
Cutting Oils	Water (hot & cold)
Diesel Fuel Oil	AND MANY MORE!

CAN BE USED ON PIPE MADE OF:

ABS	Fiberglass
Aluminum	PVC
Black Iron	Polyethylene
Brass	Polypropylene
Copper	Stainless Steel
CPVC	AND MANY MORE!

Consult Oatey Technical Department for applications not specifically referenced above.

INGREDIENTS

Hydrocarbon Oils
Inert Fillers

LISTINGS



Meets C.S.A. Requirement LC-7
Working temperature Range
-40° F to 125° F. Maximum working
pressure 125 psi. For use with
Natural Gas & LP Gases (Vapor
State Only). Use on Steel,
Galvanized Steel, Iron, Brass,
Copper, Stainless Steel & Aluminum
for pipe sizes up to and including 2".



IAPMO Listed



Standard 61
for potable
water

PRODUCT NUMBER	SIZE	PACK	CARTON WEIGHT (lbs.)
48334	1 fl. oz.	12	2
48330	4 fl. oz.	12	7
48331	8 fl. oz.	12	12
48332	16 fl. oz.	24	39
48333	32 fl. oz.	12	40