



4700 W. 160th St.  
Cleveland, OH 44135  
1-800-321-9532  
WWW.OATEYCANADA.COM

## PURPLE PRIMER CLEANER WHMIS PACKAGING\*

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**TECHNICAL SPECIFICATION:** Oatey Purple Primer Cleaner is recommended for use with PVC and CPVC pipe and fittings. Purple Primer Cleaner is formulated to remove dirt and oil from the surface of the piping, as well as soften the piping in preparation for solvent welding. This product is compliant with California South Coast Air Quality Management District (SCAQMD) Rule 1168 and Ozone Transport Commission (OTC) regulations for Volatile Organic Compound emission levels.  
**Note:** This product is not for use in a system using or being tested by compressed air or gases.



### INGREDIENTS (CAS Number)

Acetone (67-64-1)  
Methyl Ethyl Ketone (78-93-3)  
Cyclohexanone (108-94-1)  
Tetrahydrofuran (109-99-9)

### PHYSICAL/CHEMICAL PROPERTIES

Appearance                      Purple Liquid  
Density                            0.812 ± 0.024 g/mL  
Shelf Life                         3 years from manufacture date

Maximum VOC per SCAQMD 1168/316A or BAAQMD  
Method 40: 550 g/L

PRODUCT NUMBER	SIZE	PACK	CARTON WEIGHT (lbs.)
31585	118 mL	24	8
31586	236 mL	24	14
31587	473 mL	24	25
31588	946 mL	12	24
31589	3.78 L	6	46

\* WHMIS Packaging is compliant with WHMIS requirements.

**DIRECTIONS FOR USE**

Store below 43°C and stir before use. Keep container closed when not in use. Replace if jellied. For priming PVC and CPVC pipe and fittings. **HANDLE WITH CARE! Will stain most materials.** Do not thin. **1.** Square pipe ends. **2.** Check dry fit of pipe and fitting. Pipe should go easily 1/3 of the way in. If pipe bottoms, it should be snug. **3.** Ensure applicator is at least 1/2 the size of pipe diameter, for larger sizes use brush or roller. **4.** Apply thoroughly to outside surface of the pipe to the depth of the fitting and inside of the fitting socket. **5.** Use appropriate solvent cement for the pipe being joined. Use sparingly on ABS pipe and fittings. **DO NOT TEST WITH AIR.** VOC per SCAQMD: 550 g/L maximum.

This product is not for use with caustic or acidic chemical solutions. Consult Oatey Technical Department for more information.

**PURPLE PRIMER CLEANER FOR CPVC, PVC**

Read all information carefully before using this product.

**WARNING:** Extremely flammable. Poison. Harmful if swallowed. Eye irritant.

**PRECAUTION:** Use under well ventilated conditions. Avoid inhaling vapours. If adequate ventilation cannot be provided, use a NIOSH-approved respirator for organic solvents. Keep product and vapours away from open flames or sparks. Avoid eye and skin contact. Wear safety glasses with side shields and wear rubber gloves.

**FIRST AID TREATMENT:**

If swallowed, **DO NOT INDUCE VOMITING**, drink water and call physician or poison control centre immediately. This product may be aspirated into the lungs and cause chemical pneumonitis, a potentially fatal condition. If contact with eyes, flush with water for 15 minutes and seek medical attention if irritation persists. If contact with skin, wash with soap and water. If inhaled and headache, dizziness or intoxication are experienced, get fresh air and seek medical attention if ill feelings persist.

**CONTAINS:** Acetone, Methyl Ethyl Ketone, Cyclohexanone, Tetrahydrofuran.  
Obtain copy of MSDS from distributor for details.

**KEEP OUT OF REACH OF CHILDREN.**

**FIRE:** Use dry chemical, foam, or carbon dioxide extinguisher. Water spray may be applied to reduce potential vapors or for cooling. Burning liquid extinguished with water will float and may re-ignite on surface of water.

**SPILLS:** Remove all sources of ignition and ventilate area. Personnel cleaning up the spill should wear appropriate personal protective equipment, including respirators if vapor concentrations are high. Soak up spill with absorbent material. Put absorbent material in covered, labeled metal containers. Dispose of in accordance with local regulations.

A fire or explosion may result if dry granular calcium hypochlorite is used to disinfect plastic piping systems and is exposed to organic vapors found in solvent cements, cleaners or primers. Do not disinfect piping system with dry granules. Do not store dry granular calcium hypochlorite near solvent cements, cleaners or primers. **DO NOT REUSE EMPTY CONTAINER.**

**Before purchase and use of a product, review the product application and be certain the product, installation and use will be in compliance with any applicable codes and regulations.**