

Instruction Sheet

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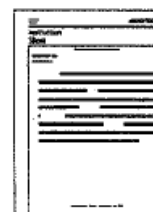
This instruction sheet is to be used with:

REPAIR PART NO.: 99002103

DESCRIPTION: PUMP MODULE REPAIR PACKET

CONTENTS:

- (1) 902882 Pump Seal
- (1) 99001915 Seal Installation Tool
- (1) 903304 Drain Impeller Assy.
- (1) 99001326 Gasket
- (1) 912510 "O" Ring Seal
- (1) 99002069 Circulation Impeller
- (1) 910654 Impeller Screw
- (1) 99001979 O Ring - Thermostat / Thermister
- (1) 99001888 Seal Ring - Sensor



(1) 16009096
Instruction Sheet

To Disassemble Pump Module:

1. Disconnect unit from power source.
2. Unscrew wash arm cap.
3. Remove wash arm.
4. Remove jump up nozzle.
5. Remove pump cover by removing six (6) torx screws securing it to the pump housing.
6. Remove two (2) split ring seals.
7. Remove micromesh filter.
8. Remove back wash arm from wash arm support.
9. Unscrew three (3) 5/16" screws securing upper discharge housing. Remove upper discharge housing.
10. Remove 5/16" screw securing recirculating impeller. Remove impeller.
11. Remove suction plate.
12. Remove filter support.
13. Remove stainless steel cutter disc.
14. Remove torx screws securing drain cover to housing. Remove drain cover.
15. Remove drain impeller "O" Ring and drain impeller.
16. Remove pump housing seal.

Reassembly:

To reassemble pump module reverse disassembly procedure using new parts furnished. When reassembling pump, care needs to be taken on placement of some parts.

When installing pump housing seal, seal must be fully seated into pump housing. Wet seal and use round cardboard sleeve to insert seal into housing.

After installing drain impeller, install "O" ring.

Before installing recirculating impeller screw, make sure "O" ring is on screw.

Install or replace gasket on upper discharge housing.

When installing pump cover, and before installing screws, insert split ring seals into center opening of cover. While securing cover with screws, gently spin wash arm verify that the cover and seals are not binding wash arm support.

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